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F-8220

F-8220

PARTS LIST

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NOTE

1. Indicate parts number and machine model when placing an order.

eg.	Parts Number	Parts Name	Machine Model	Cycle	Quantity
	5A912380	REAR COVER	F-8220	60Hz	1

2. Service calls and freight will be charged separately.

Parts List

F-8220

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FIG. 1 MACHINE FLAME UNIT I

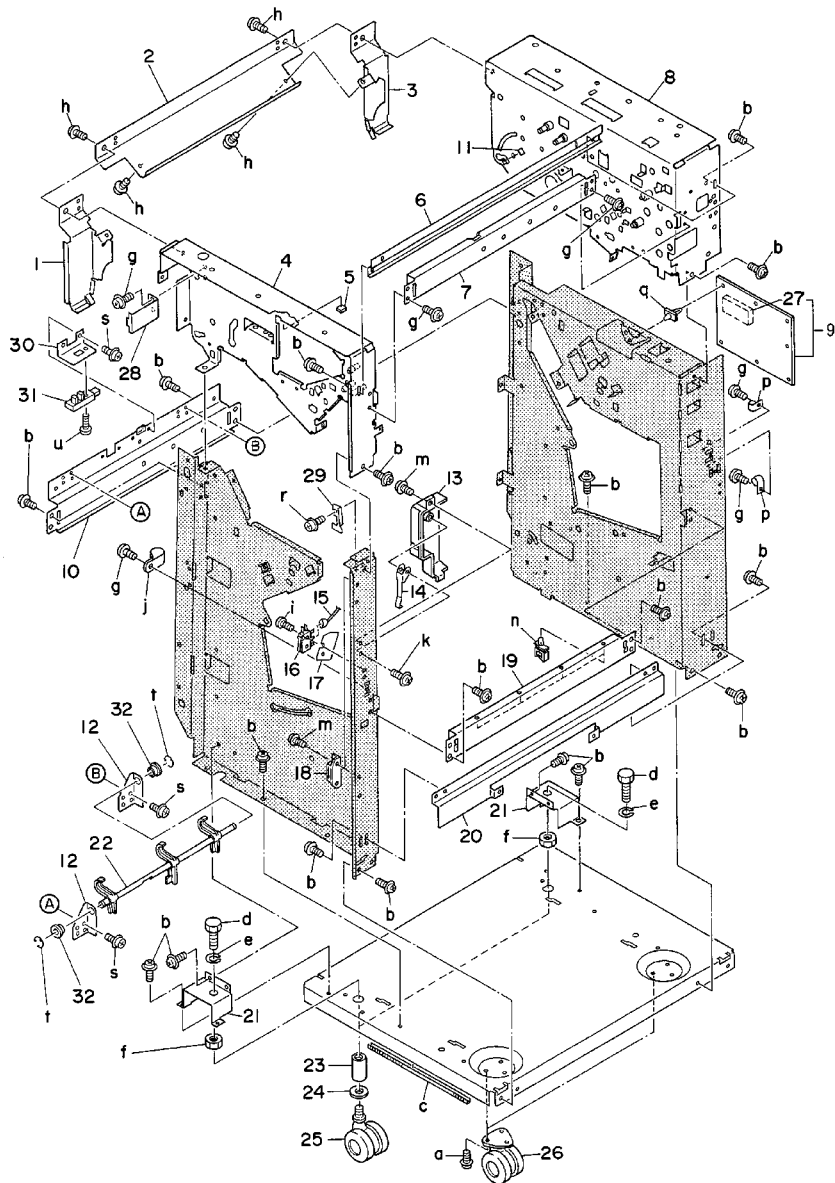


FIG. 1 MACHINE FLAME UNIT I

Ref. No.	Part. No.	Description	Ref. No.	Part. No.	Description
1	5A912400	SIDE COVER/RIGHT	a	5A912150	BIND SCREW M5X8
2	5A912360	SIDE COVER/UPPER	b	5A807460	CROSS RECESSED PAN HEAD SCREW M4X6
3	5A912420	SIDE COVER/LEFT	c	5A807930	FLEXIBLE BUSH
4	5A907070	FIXED SIDE PLATE/FRONT ASS'Y	d	5A912190	HEXAGON HEADED BOLT
5	5A823820	STICK MATERIAL	e	5A912220	SPRING WASHER 2
6	5A907090	CONNECTING STAY	f	5A912200	HEXAGON NUT (A)
7	5A907100	STAY	g	5A807450	CROSS RECESSED PAN HEAD SCREW M3X6
8	5A907110	FIXED SIDE PLATE/REAR ASS'Y	h	5A810880	CROSS RECESSED PAN HEAD SCREW M3X6
9	5A907120	CONTROL UNIT	i	5A912110	BIND SCREW M2X10
10	5A907130	SLIDE STAY/A	j	5A912250	NYLON CLAMP
11	5A907140	PAPER EXIT STOPPER	k	5A912160	CROSS RECESSED PAN HEAD SCREW M3X16
12	5A907340	SUPPORT PLATE/A	m	5A912140	BIND SCREW M3X6
13	5A907150	COVER	n	5A912260	LOCKING WIRE SADDLE
14	5BA08000	ACTUATOR	p	5A912250	NYLON CLAMP
15	5A907170	FNS WIRING/D	q	5A912270	LOCKING CIRCUIT BOARD SUUPORT
16	5A907180	ADF SWITCH	r	5A912100	CROSS RECESSED PAN HEAD SCREW SEMS II M4X8
17	5A907190	SWITCH INSULATING SHEET	s	5A912080	CROSS RECESSED PAN HEAD SCREW SEMS II M3X4
18	5A813710	MAGNET CATCH	t	5A808630	E-RING 3
19	5A907210	RF STAY	u	5A809700	BIND SCREW M3X10
20	5A907220	MAIN MT PLATE			
21	5A907230	SUPPORT PLATE			
22	5A907350	PAPER EXIT UP-DOWN ACTUATOR			
23	5A907240	MAIN SUPPORT SHAFT			
24	5A907250	MAIN SUPPORT SPACER			
25	5A907260	CARRIAGE ROLLER/R			
26	5A907270	CARRIAGE ROLLER/R			
27	5A907280	ROM ASS'Y			
28	5A907290	FRONT DOOR RF PLATE			
29	5A907300	FIXED PLATE			
30	5A907310	SENSOR MT PLATE/C			
31	5A907320	PHOTO SENSOR			
32	5A907330	DRIVEN SHAFT HOLDER			

FIG. 2 EXTERNAL UNIT

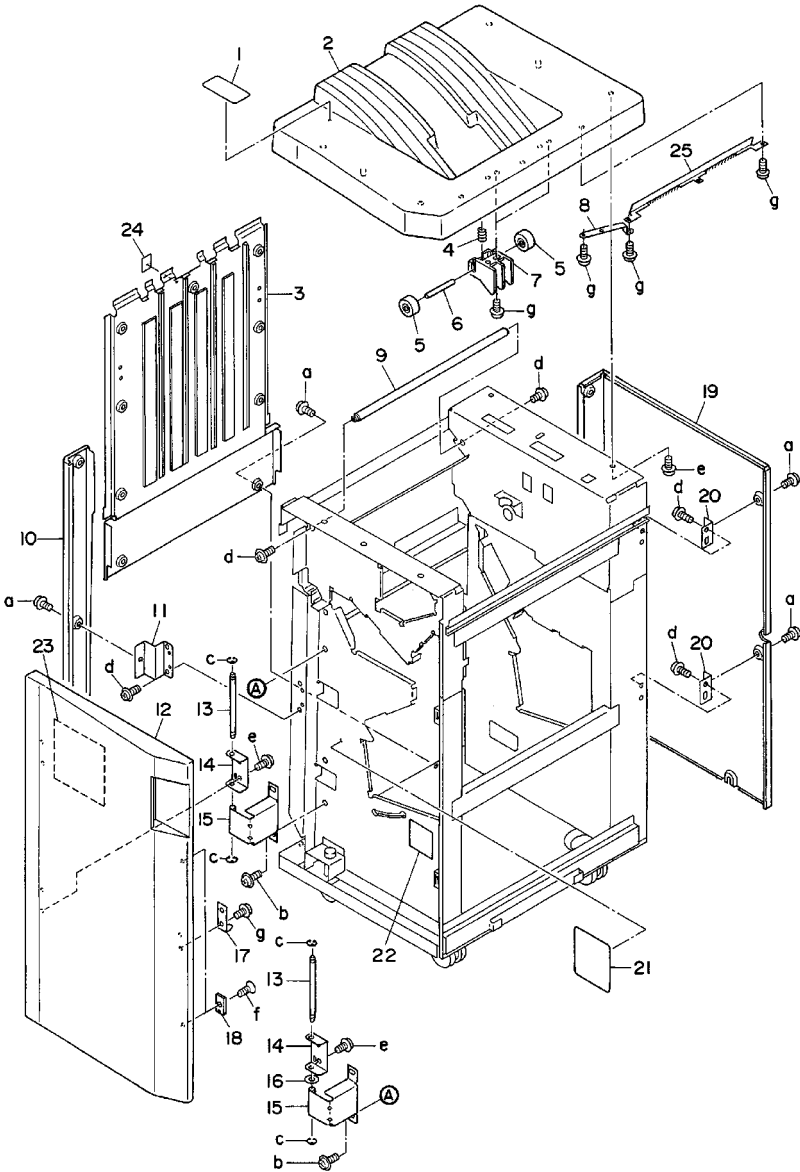


FIG. 2 EXTERNAL UNIT

Ref. No.	Part. No.	Description	Ref. No.	Part. No.	Description
1	5A912600	CAUTION LABEL(MCA)	a	5A808350	CROSS RECESSED PAN HEAD TRUSS SCREW M4X6
2	5A912300	TOP PLATE	b	5A912090	CROSS RECESSED PAN HEAD SCREW SEMS II M3X6
3	5A912510	PAPER EXIT PRESSURE PLATE	c	5A808630	E-RING 3
4	5A907600	SPRING/LOWER	d	5A807450	CROSS RECESSED PAN HEAD SCREW M3X6
5	5A818950	PAPER EXIT DRIVEN ROLLER (B)	e	5A809280	CROSS RECESSED PAN HEAD TAPPING SCREW M4X8
6	5A907620	SHAFT/LOWER	f	5A912180	CROSS RECESSED COUNTER SUNK TAPPING SCREW M4X10
7	5A907630	COVER/A	g	5A808380	CROSS RECESSED PAN HEAD TAPPING SCREW M3X8
8	5A907810	NEUTRALIZING PLATE			
9	5A907640	REGULATION SHAFT			
10	5A912340	SIDE COVER/FRONT			
11	5A907660	SIDE MT PLATE			
12	5A912320	FRONT DOOR			
13	5A907680	HINGE SHAFT			
14	5A907690	HINGE MT PLATE			
15	5A907700	HINGE STAY			
16	5A907710	COLLAR(A)			
17	5A907720	ACTUATOR			
18	5A808530	MAGNET PLATE			
19	5A912380	REAR COVER			
20	5A907750	REAR MT PLATE			
21	5A907760	STAPLE OPERATION LABEL			
22	5A907820	LEVER OPERATION LABEL			
23	5A907780	JAM OPERATION LABEL			
24	5A907790	PAPER EXIT PRESSURE SHEET			
25	5A907800	NEUTRALIZING BRUSH/UPPER			

FIG. 3 CONVEYANCE UNIT I

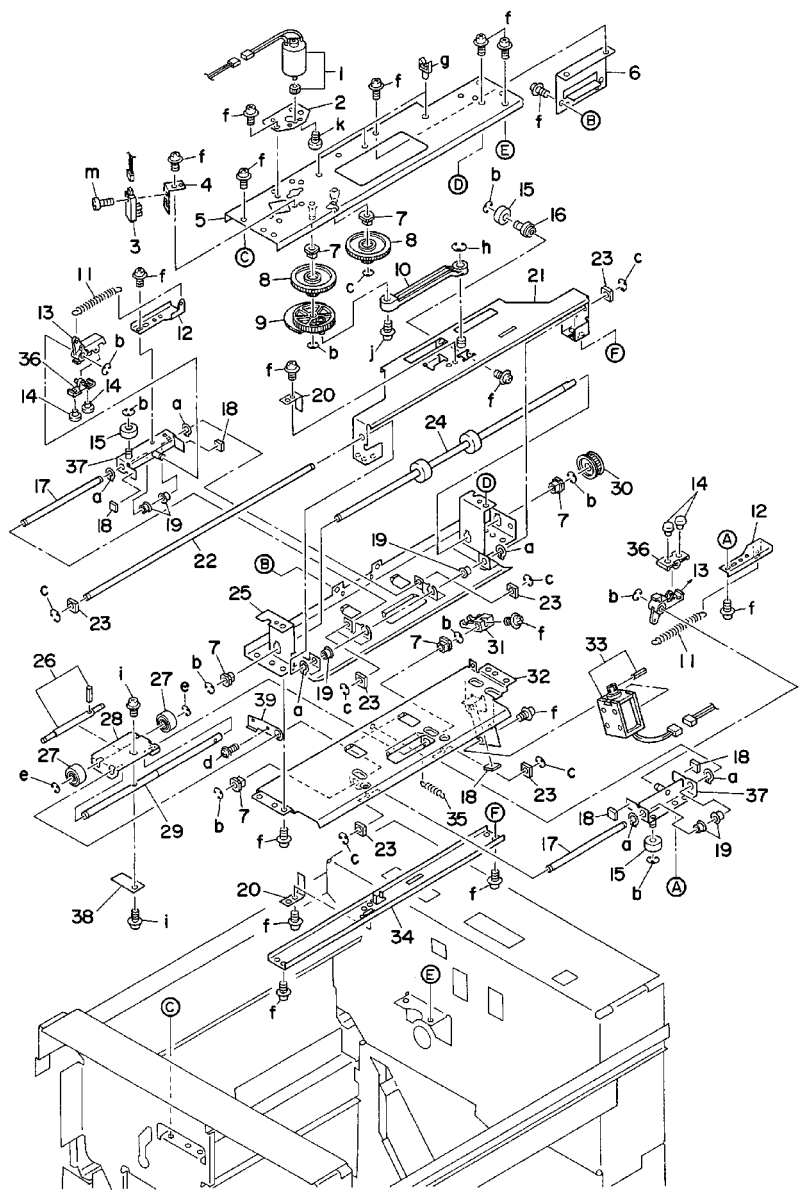


FIG. 3 CONVEYANCE UNIT I

Ref. No.	Part. No.	Description	Ref. No.	Part. No.	Description
1	5A907900	SHIFT MOTOR ASS'Y	a	5A912210	GRIP RING 6
2	5A907910	MOTOR MT PLATE	b	5A808640	E-RING 4
3	5A907320	PHOTO SENSOR	c	5A808630	E-RING 3
4	5A907930	MOUNT PLATE	d	5A811530	CROSS RECESSED PAN HEAD SCREW SEMSIIIM4X6
5	5A907940	SLIDE STAY/A ASS'Y	e	5A812850	E-RING 2
6	5A907950	GUIDE PLATE	f	5A807450	CROSS RECESSED PAN HEAD SCREW M3X6
7	5A818490	PAPER LIFT UP LEVER SHAFT HOLDER	g	5A912260	LOCKING WIRE SADDLE
8	5A907970	SLIDE GEAR/A	h	5A807490	E-RING 6
9	5A907980	SLIDE GEAR/B	i	5A912080	CROSS RECESSED PAN HEAD SCREW SEMS II M3X4
10	5A907990	SLIDE ARM	j	5A809280	CROSS RECESSED PAN HEAD TAPPING SCREW M4X8
11	5A908000	LEVER SPRING	k	5A912130	BIND SCREW M3.6X4
12	5A908010	SPRING MT PLATE	m	5A809700	BIND SCREW M3X10
13	5A908020	SLIDE LEVER			
14	5A819510	STOPPER RUBBER			
15	5A908040	ROLLER			
16	5A908050	ROTARY SHAFT			
17	5A908060	SLIDE SHAFT/B			
18	5A823820	STICK MATERIAL			
19	5A908080	SHAFT HOLDER/A			
20	5A908090	STOPPER PLATE			
21	5A908100	SLIDE STAY/B ASS'Y			
22	5A908110	SLIDE SHAFT			
23	5A908120	STOPPER SHEET			
24	5A908130	CONVEYANCE SLIDE SHAFT			
25	5A908140	GUIDE PLATE/UPPER			
26	5A908150	CONVEYANCE PRESSURE SHAFT/B ASS'Y			
27	5A908160	ENTRANCE ROLLER			
28	5A908170	CONVEYANCE PRESSURE PLATE			
29	5A908180	RELEASE SHAFT			
30	5A908190	DRIVING PULLEY/A			
31	5A908200	SOLENOIDE LEVER			
32	5A908210	GUIDE PLATE/LOWER			
33	5A908220	FNS SOLENOIDE ASS'Y			
34	5A908230	SLIDE STAY/C			
35	5A908240	CONVEYANCE PRESSURE SPRING			
36	5A908250	AUX LEVER			
37	5A908260	SLIDE PLATE ASS'Y			
38	5A908270	CONVEYANCE PRESSURE SPRING			
39	5A908280	SHAFT HOLDER ADJ PLATE			

FIG. 4 CONVEYANCE UNIT II

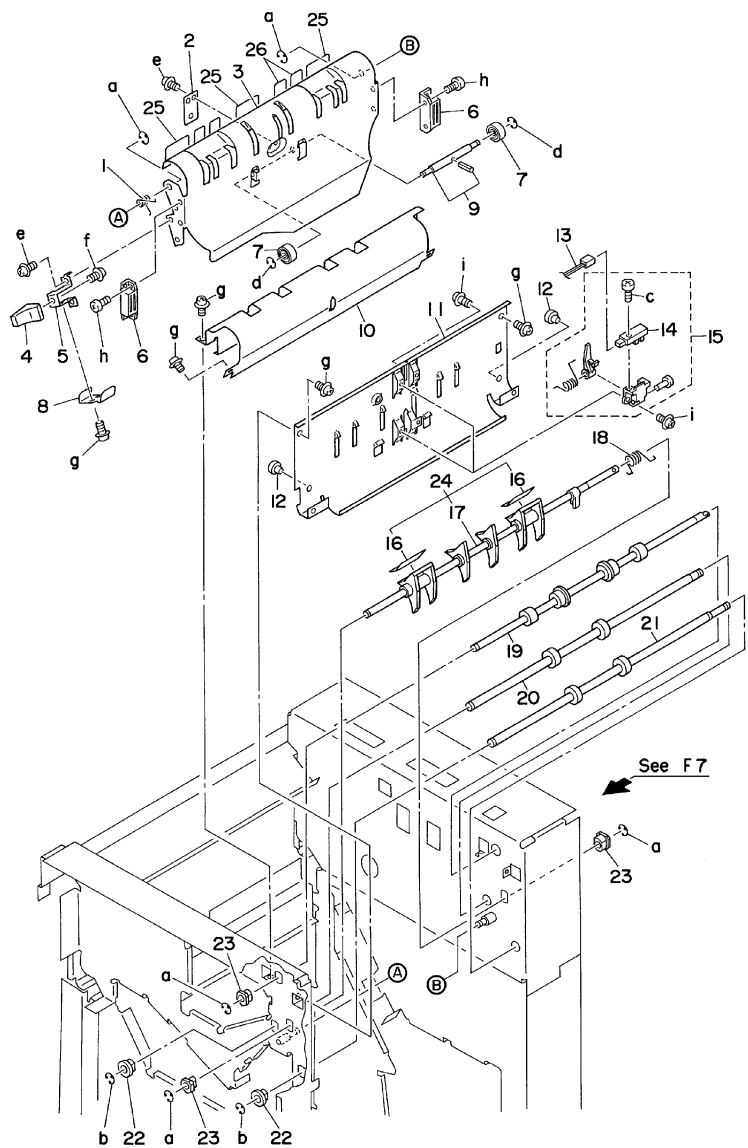


FIG. 4 CONVEYANCE UNIT II

Ref. No.	Part. No.	Description	Ref. No.	Part. No.	Description
1	5A908420	HINGE SPRING/C	a	5A808640	E-RING 4
2	5A908430	CONVEYANCE PRESSURE SPRING	b	5A807490	E-RING 6
3	5A908440	GUIDE PLATE/B	c	5A912170	CROSS RECESSED PAN HEAD SCREW M4X14
4	5A912440	RELEASE LEVER KNOB	d	5A812850	E-RING 2
5	5A908460	LIFT-UP STAY	e	5A807440	CROSS RECESSED PAN HEAD SCREW M3X4
6	5A825890	MAGNET CATCH	f	5A809280	CROSS RECESSED PAN HEAD TAPPING SCREW M4X8
7	5A908160	ENTRANCE ROLLER	g	5A807450	CROSS RECESSED PAN HEAD SCREW M3X6
8	5A908680	RF PLATE/C	h	5A819070	BIND SCREW M3X5
9	5A908490	CONVEYANCE PRESSURE SHAFT/B ASS'Y	i	5A809690	BIND SCREW M3X6
10	5A908500	GUIDE PLATE/J			
11	5A908510	GUIDE PLATE/A			
12	5A819510	STOPPER RUBBER			
13	5A908540	FNS WIRING/1			
14	5A807760	PHOTO SENSOR			
15	5A908560	DETECTIONG SENSOR/2			
16	5A908570	CONVEYANCE GUIDE SHEET			
17	5A908580	GUIDE SHAFT/C			
18	5A908590	SOLENOIDE SPRING			
19	5A908600	PAPER EXIT ROLLER			
20	5A908610	CONVEYANCE ROLLER/B			
21	5A908620	CONVEYANCE ROLLER/A			
22	5A811470	METAL			
23	5A818490	PAPER LIFT UP LEVER SHAFT HOLDER			
24	5A908650	GUIDE SHAFT/C ASS'Y			
25	5A908660	CONVEYANCE GUIDE SHEET/A			
26	5A908670	CONVEYANCE GUIDE SHEET/B			

FIG. 5 CONVEYANCE UNIT III

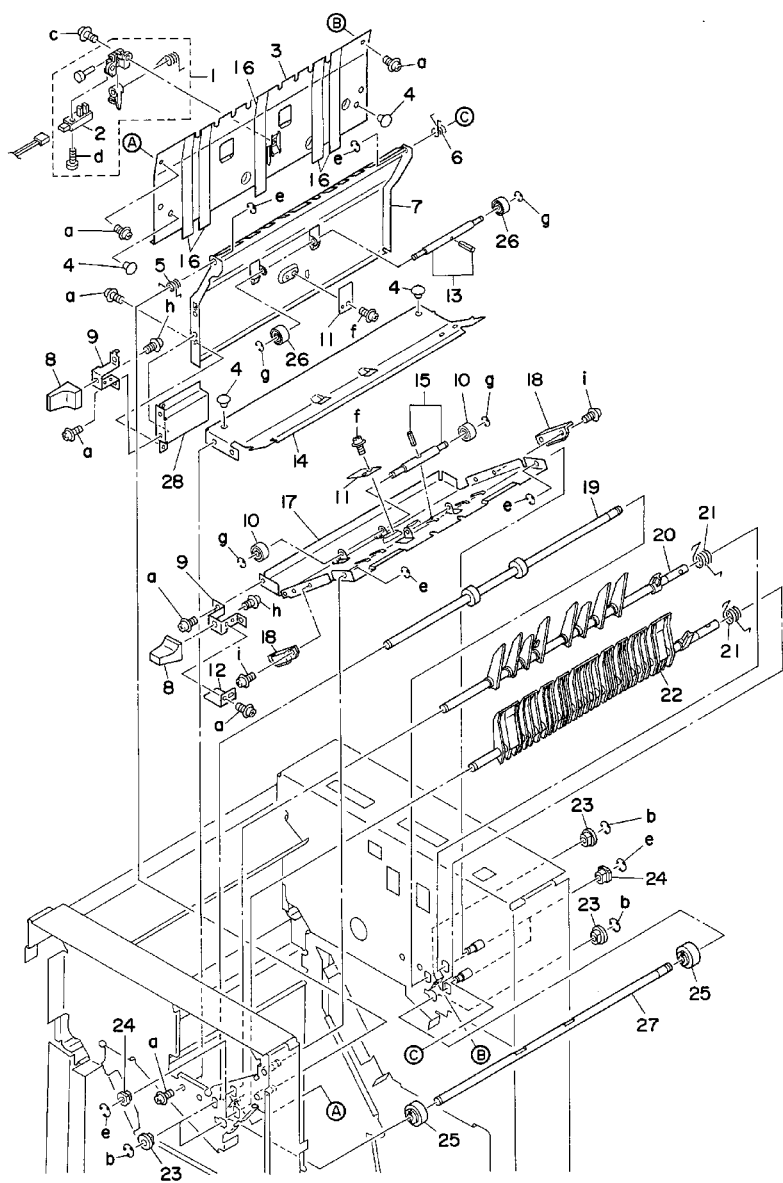


FIG. 5 CONVEYANCE UNIT III

Ref. No.	Part. No.	Description	Ref. No.	Part. No.	Description
1	5A908560	DETECTIONG SENSOR/2	a	5A807450	CROSS RECESSED PAN HEAD SCREW M3X6
2	5A807760	PHOTO SENSOR	b	5A807490	E-RING 6
3	5A908810	GUIDE PLATE/F	c	5A809690	BIND SCREW M3X6
4	5A819510	STOPPER RUBBER	d	5A912170	CROSS RECESSED PAN HEAD SCREW M4X14
5	5A908830	HINGE SPRING/A	e	5A809640	E-RING 4
6	5A908840	HINGE SPRING/B	f	5A807440	CROSS RECESSED PAN HEAD SCREW M3X4
7	5A908850	GUIDE PLATE/D	g	5A812850	E-RING 2
8	5A908450	RELEASE LEVER KNOB	h	5A809280	CROSS RECESSED PAN HEAD TAPPING SCREW M4X8
9	5A908460	LIFT-UP STAY	i	5A819070	BIND SCREW M3X5
10	5A908160	ENTRANCE ROLLER			
11	5A908430	CONVEYANCE PRESSURE SPRING			
12	5A909040	RF PLATE/B			
13	5A908900	CONVEYANCE PURESSURE SHAFT ASS'Y			
14	5A908910	GUIDE PLATE/E			
15	5A908490	CONVEYANCE PRESSURE SHAFT/B ASS'Y			
16	5A909050	CONVEYANCE HEET/A			
17	5A908930	GUIDE PLATE/C			
18	5A813710	MAGNET CATCH			
19	5A908950	CONVEYANCE ROLLER/C			
20	5A908960	GUIDE SHAFT/A			
21	5A908970	SOLENOID SPRING			
22	5A908980	GUIDE SHAFT/B			
23	5A811470	METAL			
24	5A818490	PAPER LIFT UP LEVER SHAFT HOLDER			
25	5A909010	ROLLER			
26	5A909060	CONVEYANCE ROLLER			
27	5A909020	CONVEYANCE SHAFT			
28	5A909030	RF PLATE/A			

FIG. 6 PAPER EXIT UNIT

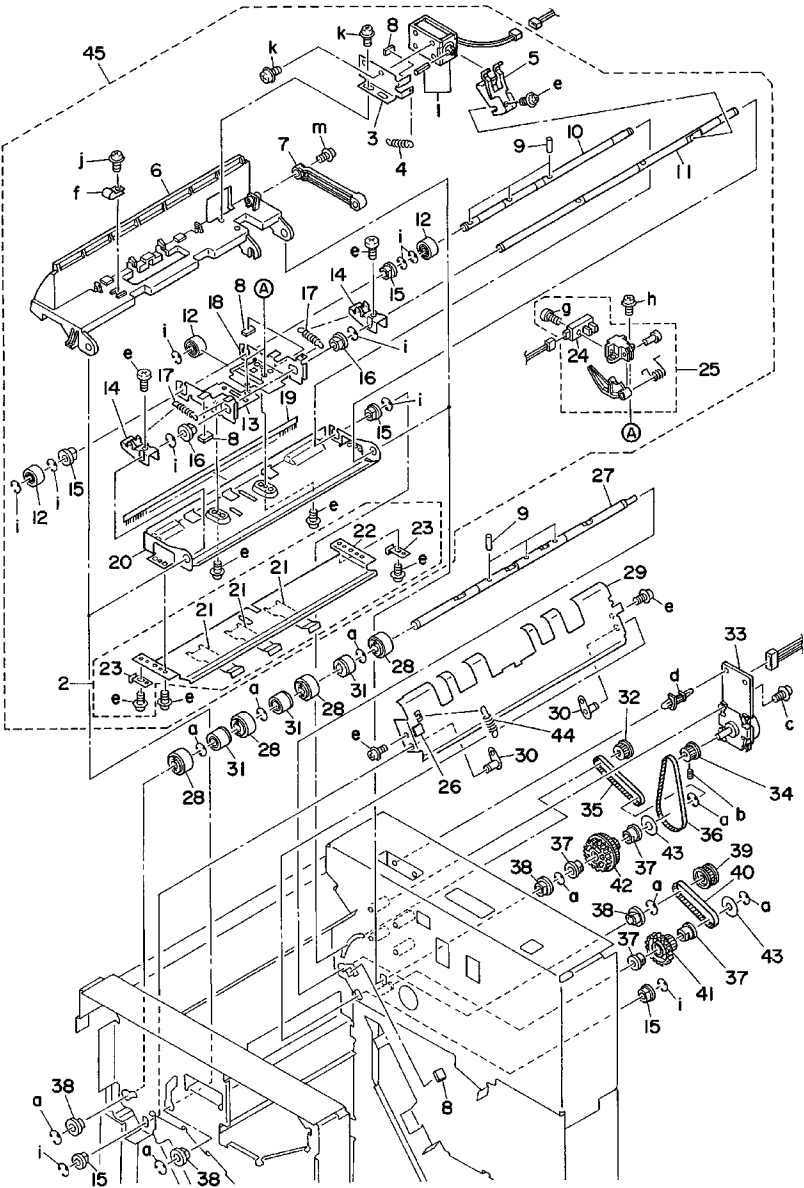


FIG. 6 PAPER EXIT UNIT

Ref. No.	Part. No.	Description	Ref. No.	Part. No.	Description
1	5A909160	SOLENOID ASS'Y	a	5A807490	E-RING 6
2	5A909610	PAPER EXIT GUIDE PLATE/MIDDLE ASS'Y	b	5BA08980	HEXAGON SOCKET SCREW(W POINT) M3X6
3	5A909170	SOLENOID MT PLATE	c	5A815180	CROSS RECESSED PAN HEAD SCREW M3X10
4	5A909180	SOLENOID SPRING	d	5A809320	LOCKING CIRCUIT BOARD SUPPORT
5	5A909190	SOLENOID LEVER	e	5A807450	CROSS RECESSED PAN HEAD SCREW M3X6
6	5A912450	PAPER EXIT GUIDE STAY	f	5A807500	NYLON CLAMP 5.3
7	5A907990	SLIDE ARM	g	5A912170	CROSS RECESSED PAN HEAD SCREW M4X14
8	5A823820	STICK MATERIAL	h	5A809690	BIND SCREW M3X6
9	5A815900	PIN(B)(3X14)	i	5A808640	E-RING 4
10	5A909250	PAPER EXIT CONVEYANCE SHAFT	j	5A808380	CROSS RECESSED PAN HEAD TAPPING SCREW M3X8
11	5A909260	PAPER EXIT SUPPORT SHAFT	k	5A810180	CROSS RECESSED PAN HEAD SCREW SEMS II M3X6
12	5A909270	PAPER EXIT ROLLER	m	5A809280	CROSS RECESSED PAN HEAD TAPPING SCREW M4X8
13	5A909620	PAPER EXIT GUIDE STAY/B			
14	5A909280	ROTARY STOPPER			
15	5A818490	PAPER LIFT UP LEVER SHAFT HOLDER			
16	5A909300	SHAFT HOLDER			
17	5A909310	PAPER EXIT PRESSURE SPRING			
18	5A909320	PAPER EXIT GUIDE STAY			
19	5A909330	NEUTRALIZING BLUSH			
20	5A909340	PAPER EXIT GUIDE PLATE/UPPER			
21	5A909350	PAPER EXIT GUIDE SHEET			
22	5A909360	PAPER EXIT GUIDE PLATE/MIDDLE			
23	5A909370	STOPPER			
24	5A907320	PHOTO SENSOR			
25	5A909390	SENSOR COVER ASS'Y			
26	5A823820	STICK MATERIAL			
27	5A909410	PAPER EXIT DRIVING SHAFT			
28	5A909420	PAPER EXIT ROLLER			
29	5A909430	PAPER EXIT GUIDE PLATE			
30	5A909440	ROTARY DISK ASS'Y			
31	5A909450	PAPER EXIT ROLLER/B			
32	5A909460	PAPER EXIT PULLEY/A(Z=26)			
33	5A909470	CONVEYANCE MOTOR/I			
34	5A909480	MOTOR PULLEY(Z=16)			
35	5A909490	BELT/B(L=192)			
36	5A909500	BELT/G(L=270)			
37	5A909510	SHAFT HOLDER			
38	5A811470	METAL			
39	5A908190	DRIVING PULLEY/A			
40	5A909540	BELT/E(L=180)			
41	5A909550	DRIVING PULLEY/G(Z=24,40)			
42	5A909560	PAPER EXIT PULLEY/B(Z=40,52,26)			
43	5A909570	COLLAR/A			
44	5A909580	PAPER EXIT SPRING			
45	5A912280	PAPER EXIT ASS'Y			

FIG. 7 UP-DOWN UNIT

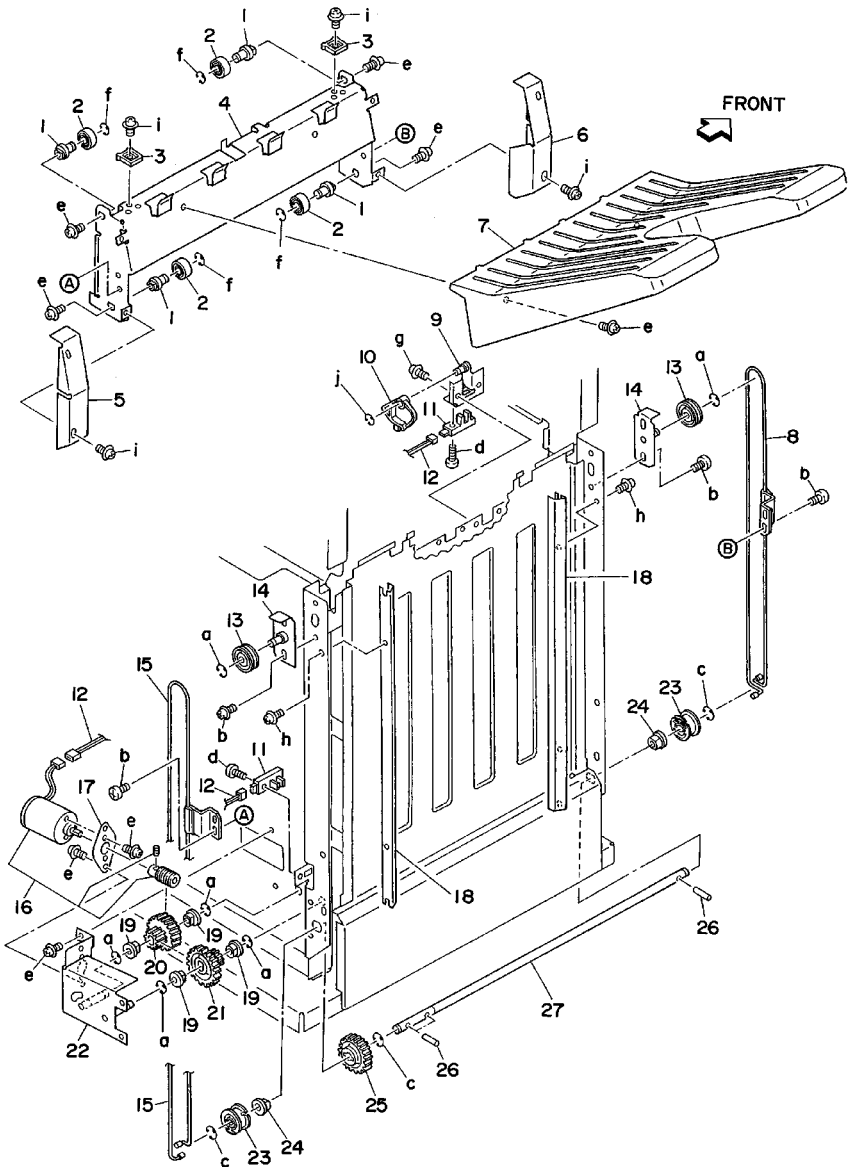


FIG. 7 UP-DOWN UNIT

Ref. No.	Part. No.	Description	Ref. No.	Part. No.	Description
1	5A909760	SLIDE SHAFT	a	5A807490	E-RING 6
2	5A909770	ROLLER	b	5A809800	CROSS RECESSED PAN HEAD SCREW SEMS II M4X8
3	5A909790	SLIDE STOPPER/A	c	5A816190	E-RING 8
4	5A912490	UP-DOWN STAY	d	5A809700	BIND SCREW M3X10
5	5A912570	UP-DOWN COVER/R	e	5A807460	CROSS RECESSED PAN HEAD SCREW M4X6
6	5A912550	UP-DOWN COVER/F	f	5A816190	E-RING 8
7	5A912470	PAPER EXIT UP-DOWN TRAY	g	5A912080	CROSS RECESSED PAN HEAD SCREW SEMS II M3X4
8	5A910050	UP-DOWN WIRE/F	h	5A807450	CROSS RECESSED PAN HEAD SCREW M3X6
9	5BA07010	SENSOR MT PLATE CAULKING	i	5A809690	BIND SCREW M3X6
10	5BA07020	STAPLE PAPER EXIT ACTUATOR	j	5A808630	E-RING 3
11	5A907320	PHOTO SENSOR			
12	5A909900	FNS WIRING/7			
13	5A909910	TENSION PULLEY			
14	5A909920	TENSION PLATE ASS'Y			
15	5A909930	UP-DOWN WIRER/R			
16	5A909940	MOTOR ASS'Y			
17	5A909950	MOTOR MT PLATE			
18	5A912530	AUX PLATE			
19	5A811470	METAL			
20	5A909970	UP-DOWN GEAR/A(Z=44,21)			
21	5A909980	UP-DOWN GEAR/B(Z=52,15)			
22	5A909990	MOTOR FIXED PLATE ASS'Y			
23	5A910000	UP-DOWN PULLEY			
24	5A910010	METAL			
25	5A910020	UP-DOWN GEAR/C(Z=30)			
26	5A910030	PIN C			
27	5A910040	UP-DOWN SHAFT			

FIG. 8 DRIVE UNIT I

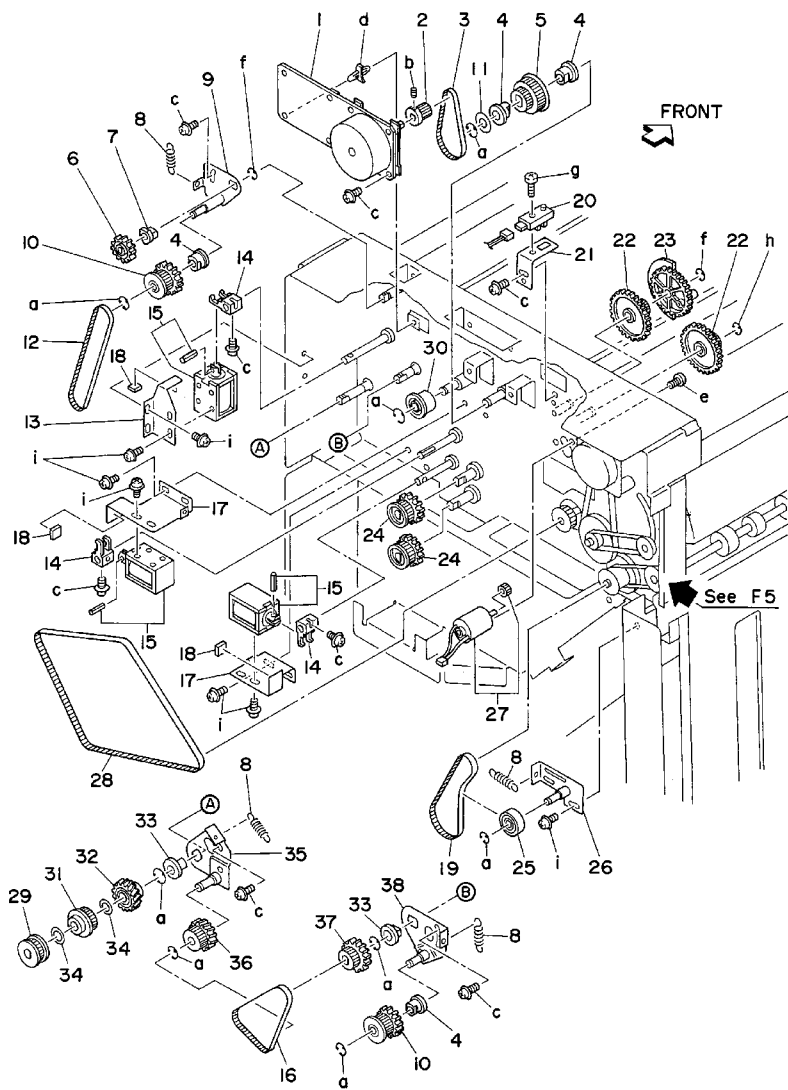


FIG. 8 DRIVE UNIT I

Ref. No.	Part. No.	Description	Ref. No.	Part. No.	Description
1	5A912070	CONVEYANCE MOTOR/2	a	5A807490	E-RING 6
2	5A909480	MOTOR PULLEY(Z=16)	b	5BA08980	HEXAGON SOCKET SCREW(W POINT) M3X6
3	5A909540	BELT/E(L=180)	c	5A807450	CROSS RECESSED PAN HEAD SCREW M3X6
4	5A909510	SHAFT HOLDER	d	5A809320	LOCKING CIRCUIT BOARD SUPPORT
5	5A910210	DRIVING PULLEY/B(Z=24,34)	e	5A912120	BIND SCREW
6	5A910220	DRIVING GEAR/B(Z=24)	f	5A808640	E-RING 4
7	5A818490	PAPER LIFT UP LEVER SHAFT HOLDER	g	5A809700	BIND SCREW M3X10
8	5A910240	SPRING	h	5A808630	E-RING 3
9	5A910250	TENSION PLATE/4 ASS'Y	i	5A810180	CROSS RECESSED PAN HEAD SCREW SEMS II M3X6
10	5A910260	DRIVING PULLEY/C(Z=30,24)			
11	5A909570	COLLAR/A			
12	5A910280	BELT/D(L=309)			
13	5A910290	SOLENOID MT PLATE			
14	5A908200	SOLENOIDE LEVER			
15	5A908220	FNS SOLENOIDE ASS'Y			
16	5A910490	BELT/I(L=234)			
17	5A910320	SOLENOID MT PLATE			
18	5A823820	STICK MATERIAL			
19	5A909500	BELT/G(L=270)			
20	5A907320	PHOTO SENSOR			
21	5A907930	MOUNT PLATE			
22	5A910360	PAPER EXIT GEAR(Z=100,20)			
23	5A907980	SLIDE GEAR/B			
24	5A910380	DRIVING PULLEY/D(Z=30,24)			
25	5A910510	TENSION ROLLER			
26	5A910520	TENSION PLATE/5 ASS'Y			
27	5A907900	SHIFT MOTOR ASS'Y			
28	5A910400	BELT/C(L=564)			
29	5A908190	DRIVING PULLEY/A			
30	5A910530	TENSION ROLLER			
31	5A910420	PULLEY/F			
32	5A910430	GEAR/A(Z=27)			
33	5A811470	METAL			
34	5A811110	DRIVE SPACER (12X8.2)			
35	5A910450	TENSION PLATE/1 ASS'Y			
36	5A910460	IDLER PULLEY/A(Z=27,26)			
37	5A910470	PULLEY(Z=24,30)			
38	5A910480	TENSION PLATE/2 ASS'Y			

FIG. 9 DRIVE UNIT II

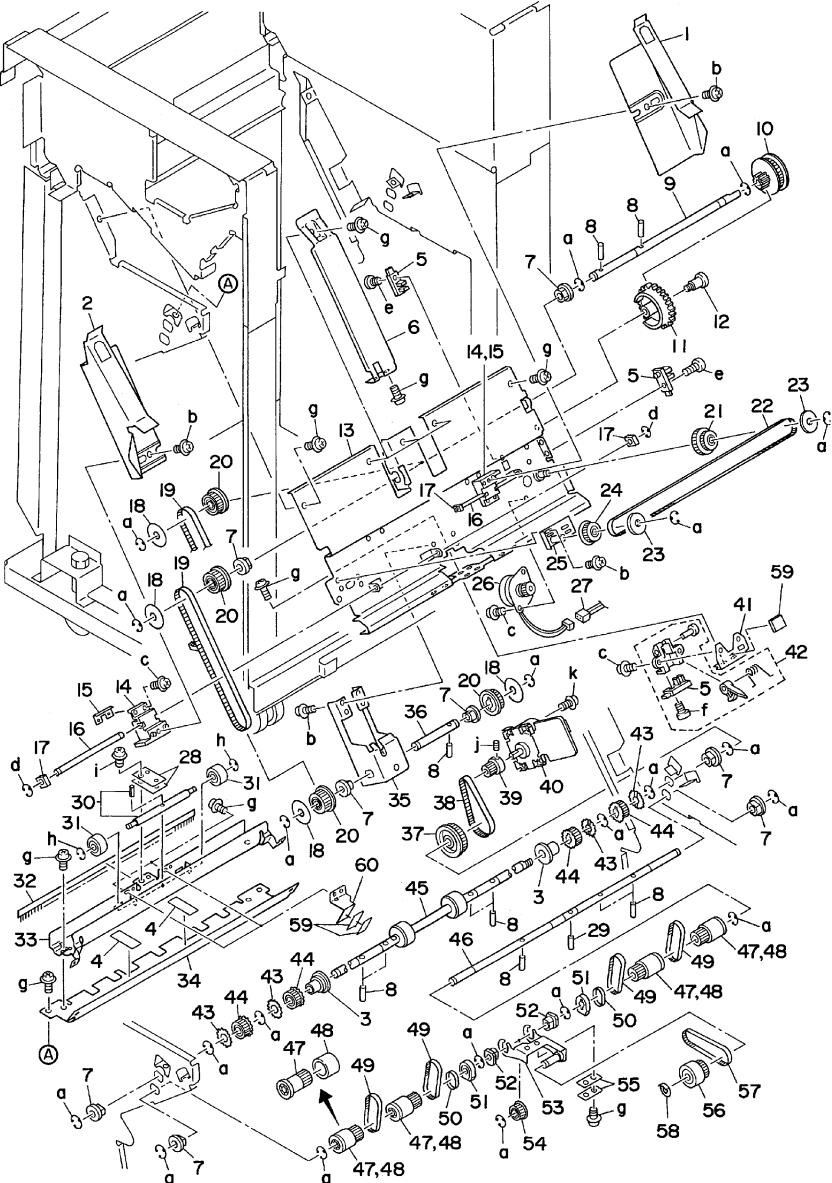


FIG. 9 DRIVE UNIT II

Ref. No.	Part. No.	Description	Ref. No.	Part. No.	Description
1	5A910640	REGULATION PLATE/REAR ASS'Y	a	5A807490	E-RING 6
2	5A910650	REGULATION PLATE/FRONT ASS'Y	b	5A810180	CROSS RECESSED PAN HEAD SCREW SEMS II M3X6
3	5A911220	CONVEYANCE AUX COLLAR	c	5A809690	BIND SCREW M3X6
4	5A911230	CONVEYANCE AUX SHEET	d	5A808630	E-RING 3
5	5A907320	PHOTO SENSOR	e	5A809700	BIND SCREW M3X10
6	5A910670	GUIDE PLATE/MIDDLE	f	5A912170	CROSS RECESSED PAN HEAD SCREW M4X14
7	5A811470	METAL	g	5A807450	CROSS RECESSED PAN HEAD SCREW M3X6
8	5A815900	PIN(B)(3X14)	h	5A812850	E-RING 2
9	5A910700	DRIVING SHAFT	i	5A807440	CROSS RECESSED PAN HEAD SCREW M3X4
10	5A910710	DRIVING PULLEY/F(Z=43,18)	j	5A808980	HEXAGON SOCKET SCREW(W POINT) M3X6
11	5A910720	BELT DETECTING GEAR(Z=102)	k	5A811550	CROSS RECESSED PAN HEAD SCREW M3X8
12	5A910730	BELT DETECTING SCREW			
13	5A910740	BOTTOM PLATE ASS'Y			
14	5A910750	ROCKING BLOCK ASS'Y			
15	5A910760	BELT HOLDER PLATE			
16	5A910770	SLIDE SHAFT			
17	5A908120	STOPPER SHEET			
18	5A910790	BELT HOLDER			
19	5A910800	PAPER EXIT BELT(L=518,16)			
20	5A910810	BELT DRIVING PULLEY(Z=18)			
21	5A910820	REGULATION GEAR/S(Z=55,28)			
22	5A910830	BELT/A(L=752)			
23	5A910840	BELT HOLDER/B			
24	5A910850	IDLER PULLEY(Z=28)			
25	5A910860	TENSION PLATE ASS'Y			
26	5A910870	FNS CORRECTION MOTOR			
27	5A910880	FNS WIRING/3			
28	5A908430	CONVEYANCE PRESSURE SPRING			
29	5A811120	PIN (B) (3X12)			
30	5A908900	CONVEYANCE PURESURE SHAFT ASS'Y			
31	5A908160	ENTRANCE ROLLER			
32	5A909330	NEUTRALIZING BLUSH			
33	5A910940	CONVEYANCE GUIDE PLATE/A			
34	5A910950	CONVEYANCE GUIDE PLATE/B			
35	5A910960	TENSION PLATE/A			
36	5A910970	DRIVEN SHAFT			
37	5A910980	DRIVING PULLEY/E(Z=40)			
38	5A910990	BELT/F(L=201)			
39	5A909480	MOTOR PULLEY(Z=16)			
40	5A911010	TONER MOTOR			
41	5A911020	MOUNT PLATE			
42	5A909390	SENSOR COVER ASS'Y			
43	5A911040	BELT HOLDER/B			
44	5A911050	ENTRANCE GUIDE PULLEY/A			
45	5A911060	DRIVING ROLLER			
46	5A911070	BELT DORIVEN SHAFT			
47	5A911080	ENTRANCE GUIDE PULLEY/B(Z=31)			
48	5A911090	GUIDE BELT			
49	5A911100	BELT/H(L=116)			
50	5A911110	PAPER CONVEYANCE RUBBER			
51	5A911120	AUX ROLLER			
52	5A818490	PAPER LIFT UP LEVER SHAFT HOLDER			
53	5A911140	OSCILLATE PLATE ASS'Y			
54	5A911150	OSCILLATE PULLEY(Z=20)			
55	5A911160	PRESSURE PLATE			
56	5A911170	OSCILLATE ROLLER(Z=20)			
57	5A911180	BELT/J(L=159)			
58	5A814320	STOPPER RING			
59	5A823820	STICK MATERIAL			
60	5A911210	CONVEYANCE PRESSURE PART			

FIG. 10 STAPLE UNIT

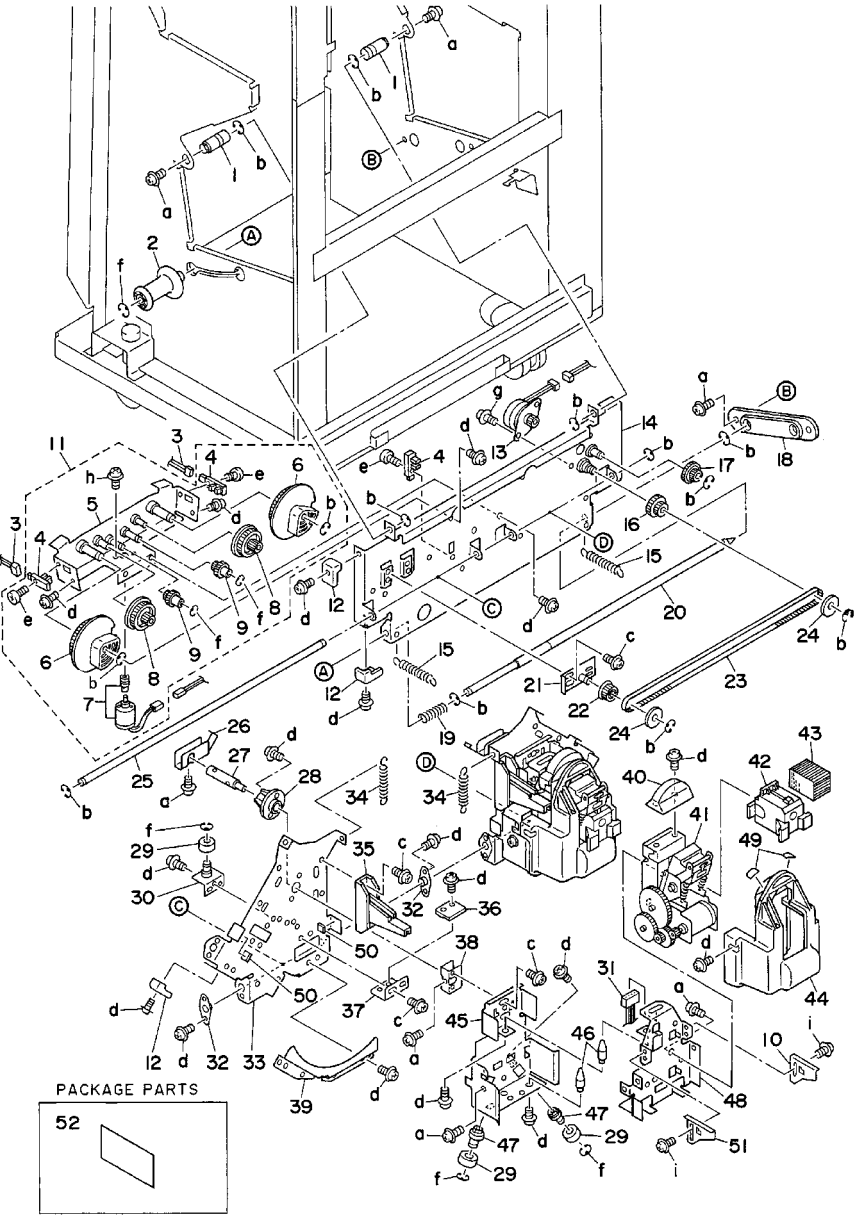


FIG. 10 STAPLE UNIT

Ref. No.	Part. No.	Description	Ref. No.	Part. No.	Description
1	5A911350	FULCRUM SHAFT	a	5A807460	CROSS RECESSED PAN HEAD SCREW M4X6
2	5A912590	KNOB	b	5A807490	E-RING 6
3	5A911370	FNS WIRING/F	c	5A810180	CROSS RECESSED PAN HEAD SCREW SEMS II M3X6
4	5A907320	PHOTO SENSOR	d	5A807450	CROSS RECESSED PAN HEAD SCREW M3X6
5	5A911390	DRIVING BOARD ASS'Y	e	5A809700	BIND SCREW M3X10
6	5A911400	STAPLE ROTARY GEAR(Z=100)	f	5A808640	E-RING 4
7	5A911410	MOTOR ASS'Y	g	5A809690	BIND SCREW M3X6
8	5A814150	PAPER LIFT UP GEAR(C)(Z=15,70)	h	5A912130	BIND SCREW M3.6X4
9	5A814120	PAPER LIFT UP GEAR(D)(Z=40,15)	i	5A912090	CROSS RECESSED PAN HEAD SCREW SEMS II M3X6
10	5A911850	STOPPER/B-FOR REAR SIDE STAPLER			
11	5A911440	DRIVING BOARD ASS'Y			
12	5A911450	COVER			
13	5A910870	FNS CORRECTION MOTOR			
14	5A911470	STAPLE PLATE ASS'Y			
15	5A911480	TENSION SPRING			
16	5A910820	REGULATION GEAR/S(Z=55,28)			
17	5A911500	STAPLE DRIVING GEAR(Z=51,21)			
18	5A911510	PS BLOCK			
19	5A911520	RELEASE SPRING			
20	5A911530	RELEASE SHAFT			
21	5A910860	TENSION PLATE ASS'Y			
22	5A910850	IDLER PULLEY(Z=28)			
23	5A910830	BELT/A(L=752)			
24	5A910840	BELT HOLDER/B			
25	5A911580	SHAFT RAIL			
26	5A911590	CAM LEVER			
27	5A911600	FULCRUM SHAFT			
28	5A911610	GUIDE BLOCK			
29	5A908040	ROLLER			
30	5A911630	MT PLATE ASS'Y			
31	5A911640	FNS WIRING/A			
32	5A911650	SHAFT HOLDER			
33	5A911660	ROTARY DISK			
34	5A911670	SPRING			
35	5A911680	PAPER STOPPER			
36	5A911690	FIXED BLOCK			
37	5A911700	BELT FIXED PLATE			
38	5A911710	FULCLUM PLATE			
39	5A911720	GUIDE PLATE			
40	5A911730	STAPLE GUIDE BLOCK			
41	5A911740	STAPLER			
42	5A911750	CARTRIDGE CASE			
43	5A911760	STAPLES			
44	5A911770	STAPLE COVER			
45	5A911780	ROTARY DISK/B			
46	5A911790	PS PIN			
47	5A911800	IDLER SHAFT			
48	5A911810	STAPLE MT PLATE			
49	5A911820	GUIDE SHEET			
50	5A823820	STICK MATERIAL			
51	5A911840	STOPPER/A			
52	5A912650	LEVER LABEL			

FIG. 11 WIRING

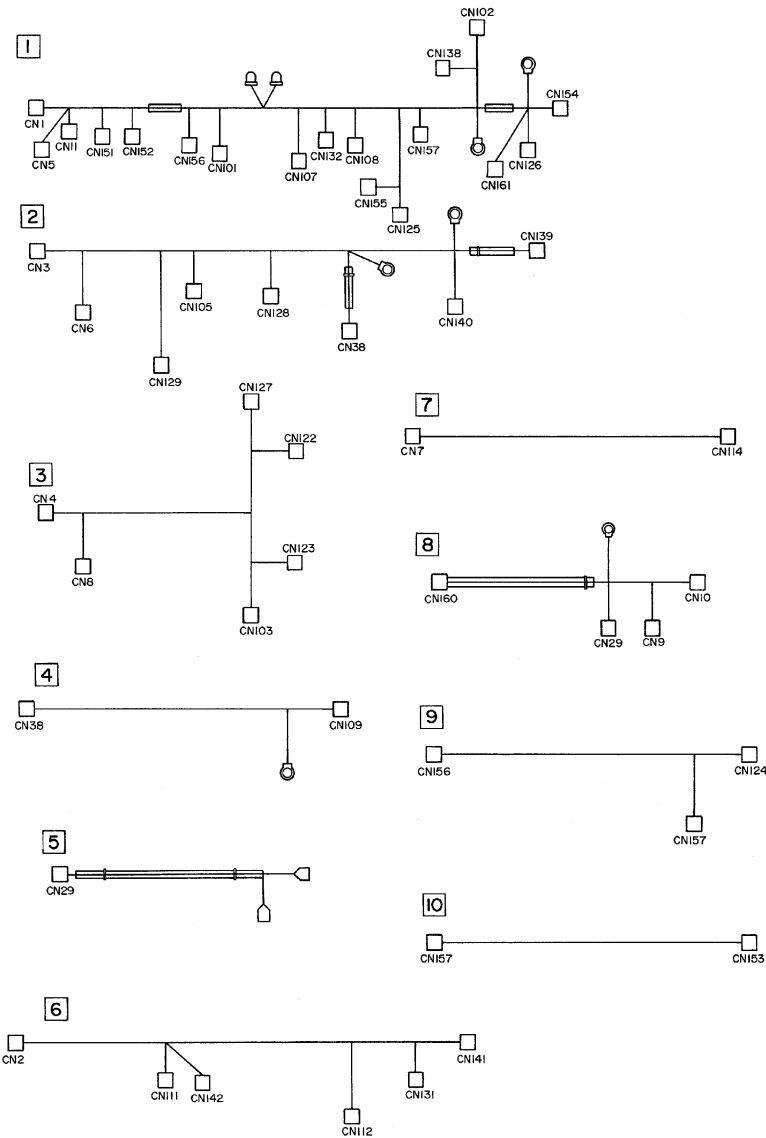


FIG. 11 WIRING

Ref. No.	Part. No.	Description
1	5A908540	FNS WIRING/1
2	5A910880	FNS WIRING/3
3	5A909900	FNS WIRING/7
4	5A911640	FNS WIRING/A
5	5A907170	FNS WIRING/D
6	5A911370	FNS WIRING/F
7	5A912030	FNS WIRING/G
8	5A912040	MAIN WIRING
9	5A912050	FNS WIRING/H
10	5A912060	FNS WIRING/I

INDEX

Part. No.	Description	Fig. No.
5A807440	CROSS RECESSED PAN HEAD SCREW M3X4	4, 5, 9
5A807450	CROSS RECESSED PAN HEAD SCREW M3X6	1, 2, 3, 4, 5, 6, 7, 8, 9, 10
5A807460	CROSS RECESSED PAN HEAD SCREW M4X6	1, 7, 10
5A807490	E-RING 6	3, 4, 5, 6, 7, 8, 9, 10
5A807500	NYLON CLAMP 5.3	6
5A807760	PHOTO SENSOR	4, 5
5A807930	FLEXIBLE BUSH	1
5A808350	CROSS RECESSED PAN HEAD TRUSS SCREW M4X6	2
5A808380	CROSS RECESSED PAN HEAD TAPPING SCREW M3X8	2, 6
5A808530	MAGNET PLATE	2
5A808630	E-RING 3	1, 2, 3, 7, 8, 9
5A808640	E-RING 4	3, 4, 5, 6, 8, 10
5A809280	CROSS RECESSED PAN HEAD TAPPING SCREW M4X8	2, 3, 4, 5, 6
5A809320	LOCKING CIRCUIT BOARD SUPPORT	6, 8
5A809690	BIND SCREW M3X6	4, 5, 6, 7, 9, 10
5A809700	BIND SCREW M3X10	1, 3, 7, 8, 9, 10
5A809800	CROSS RECESSED PAN HEAD SCREW SEMS II M4X8	7
5A810180	CROSS RECESSED PAN HEAD SCREW SEMS II M3X6	6, 8, 9, 10
5A810880	CROSS RECESSED PAN HEAD SCREW M3X6	1
5A811110	DRIVE SPACER (12X8.2)	8
5A811120	PIN (B) (3X12)	9
5A811470	METAL	4, 5, 6, 7, 8, 9
5A811530	CROSS RECESSED PAN HEAD SCREW SEMS II M4X6	3
5A811550	CROSS RECESSED PAN HEAD SCREW M3X8	9
5A812850	E-RING 2	3, 4, 5, 9
5A813710	MAGNET CATCH	1, 5
5A814120	PAPER LIFT UP GEAR(D)(Z=40,15)	10
5A814150	PAPER LIFT UP GEAR(C)(Z=15,70)	10
5A814320	STOPPER RING	9
5A815180	CROSS RECESSED PAN HEAD SCREW M3X10	6
5A815900	PIN(B)(3X14)	6, 9
5A816190	E-RING 8	7
5A818490	PAPER LIFT UP LEVER SHAFT HOLDER	3, 4, 5, 6, 8, 9
5A818950	PAPER EXIT DRIVEN ROLLER (B)	2
5A819070	BIND SCREW M3X5	4, 5
5A819510	STOPPER RUBBER	3, 4, 5
5A823820	STICK MATERIAL	1, 3, 6, 8, 9, 10
5A825890	MAGNET CATCH	4
5A907070	FIXED SIDE PLATE/FRONT ASS'Y	1
5A907090	CONNECTING STAY	1
5A907100	STAY	1
5A907110	FIXED SIDE PLATE/REAR ASS'Y	1
5A907120	CONTROL UNIT	1
5A907130	SLIDE STAY/A	1
5A907140	PAPER EXIT STOPPER	1
5A907150	COVER	1
5A907170	FNS WIRING/D	1, 11
5A907180	ADF SWITCH	1
5A907190	SWITCH INSULATING SHEET	1
5A907210	RF STAY	1
5A907220	MAIN MT PLATE	1
5A907230	SUPPORT PLATE	1
5A907240	MAIN SUPPORT SHAFT	1
5A907250	MAIN SUPPORT SPACER	1
5A907260	CARRIAGE ROLLER/R	1
5A907270	CARRIAGE ROLLER/R	1
5A907280	ROM ASS'Y	1
5A907290	FRONT DOOR RF PLATE	1
5A907300	FIXED PLATE	1
5A907310	SENSOR MT PLATE/C	1
5A907320	PHOTO SENSOR	1, 3, 6, 7, 8, 9, 10
5A907330	DRIVEN SHAFT HOLDER	1
5A907340	SUPPORT PLATE/A	1
5A907350	PAPER EXIT UP-DOWN ACTUATOR	1
5A907600	SPRING/LOWER	2
5A907620	SHAFT/LOWER	2
5A907630	COVER/A	2
5A907640	REGULATION SHAFT	2

Part. No.	Description	Fig. No.
5A907660	SIDE MT PLATE	2
5A907680	HINGE SHAFT	2
5A907690	HINGE MT PLATE	2
5A907700	HINGE STAY	2
5A907710	COLLAR(A)	2
5A907720	ACTUATOR	2
5A907750	REAR MT PLATE	2
5A907760	STAPLE OPERATION LABEL	2
5A907780	JAM OPERATION LABEL	2
5A907790	PAPER EXIT PRESSURE SHEET	2
5A907800	NEUTRALIZING BRUSH/UPPER	2
5A907810	NEUTRALIZING PLATE	2
5A907820	LEVER OPERATION LABEL	2
5A907900	SHIFT MOTOR ASS'Y	3, 8
5A907910	MOTOR MT PLATE	3
5A907930	MOUNT PLATE	3, 8
5A907940	SLIDE STAY/A ASS'Y	3
5A907950	GUIDE PLATE	3
5A907970	SLIDE GEAR/A	3
5A907980	SLIDE GEAR/B	3, 8
5A907990	SLIDE ARM	3, 6
5A908000	LEVER SPRING	3
5A908010	SPRING MT PLATE	3
5A908020	SLIDE LEVER	3
5A908040	ROLLER	3, 10
5A908050	ROTARY SHAFT	3
5A908060	SLIDE SHAFT/B	3
5A908080	SHAFT HOLDER/A	3
5A908090	STOPPER PLATE	3
5A908100	SLIDE STAY/B ASS'Y	3
5A908110	SLIDE SHAFT	3
5A908120	STOPPER SHEET	3, 9
5A908130	CONVEYANCE SLIDE SHAFT	3
5A908140	GUIDE PLATE/UPPER	3
5A908150	CONVEYANCE PRESSURE SHAFT/B ASS'Y	3
5A908160	ENTRANCE ROLLER	3, 4, 5, 9
5A908170	CONVEYANCE PRESSURE PLATE	3
5A908180	RELEASE SHAFT	3
5A908190	DRIVING PULLEY/A	3, 6, 8
5A908200	SOLENOIDE LEVER	3, 8
5A908210	GUIDE PLATE/LOWER	3
5A908220	FNS SOLENOIDE ASS'Y	3, 8
5A908230	SLIDE STAY/C	3
5A908240	CONVEYANCE PRESSURE SPRING	3
5A908250	AUX LEVER	3
5A908260	SLIDE PLATE ASS'Y	3
5A908270	CONVEYANCE PRESSURE SPRING	3
5A908280	SHAFT HOLDER ADJ PLATE	3
5A908420	HINGE SPRING/C	4
5A908430	CONVEYANCE PRESSURE SPRING	4, 5, 9
5A908440	GUIDE PLATE/B	4
5A908450	RELEASE LEVER KNOB	5
5A908460	LIFT-UP STAY	4, 5
5A908490	CONVEYANCE PRESSURE SHAFT/B ASS'Y	4, 5
5A908500	GUIDE PLATE/J	4
5A908510	GUIDE PLATE/A	4
5A908540	FNS WIRING/1	4, 11
5A908560	DETECTIONG SENSOR/2	4, 5
5A908570	CONVEYANCE GUIDE SHEET	4
5A908580	GUIDE SHAFT/C	4
5A908590	SOLENOIDE SPRING	4
5A908600	PAPER EXIT ROLLER	4
5A908610	CONVEYANCE ROLLER/B	4
5A908620	CONVEYANCE ROLLER/A	4
5A908650	GUIDE SHAFT/C ASS'Y	4
5A908660	CONVEYANCE GUIDE SHEET/A	4
5A908670	CONVEYANCE GUIDE SHEET/B	4
5A908680	RF PLATE/C	4

Part. No.	Description	Fig. No.
5A908810	GUIDE PLATE/F	5
5A908830	HINGE SPRING/A	5
5A908840	HINGE SPRING/B	5
5A908850	GUIDE PLATE/D	5
5A908900	CONVEYANCE PURESSURE SHAFT ASS'Y	5, 9
5A908910	GUIDE PLATE/E	5
5A908930	GUIDE PLATE/C	5
5A908950	CONVEYANCE ROLLER/C	5
5A908960	GUIDE SHAFT/A	5
5A908970	SOLENOID SPRING	5
5A908980	GUIDE SHAFT/B	5
5A909010	ROLLER	5
5A909020	CONVEYANCE SHAFT	5
5A909030	RF PLATE/A	5
5A909040	RF PLATE/B	5
5A909050	CONVEYANCE HEET/A	5
5A909060	CONVEYANCE ROLLER	5
5A909160	SOLENOID ASS'Y	6
5A909170	SOLENOID MT PLATE	6
5A909180	SOLENOID SPRING	6
5A909190	SOLENOID LEVER	6
5A909250	PAPER EXIT CONVEYANCE SHAFT	6
5A909260	PAPER EXIT SUPPORT SHAFT	6
5A909270	PAPER EXIT ROLLER	6
5A909280	ROTARY STOPPER	6
5A909300	SHAFT HOLDER	6
5A909310	PAPER EXIT PRESSURE SPRING	6
5A909320	PAPER EXIT GUIDE STAY	6
5A909330	NEUTRALIZING BLUSH	6, 9
5A909340	PAPER EXIT GUIDE PLATE/UPPER	6
5A909350	PAPER EXIT GUIDE SHEET	6
5A909360	PAPER EXIT GUIDE PLATE/MIDDLE	6
5A909370	STOPPER	6
5A909390	SENSOR COVER ASS'Y	6, 9
5A909410	PAPER EXIT DRIVING SHAFT	6
5A909420	PAPER EXIT ROLLER	6
5A909430	PAPER EXIT GUIDE PLATE	6
5A909440	ROTARY DISK ASS'Y	6
5A909450	PAPER EXIT ROLLER/B	6
5A909460	PAPER EXIT PULLEY/A(Z=26)	6
5A909470	CONVEYANCE MOTOR/1	6
5A909480	MOTOR PULLEY(Z=16)	6, 8, 9
5A909490	BELT/B(L=192)	6
5A909500	BELT/G(L=270)	6, 8
5A909510	SHAFT HOLDER	6, 8
5A909540	BELT/E(L=180)	6, 8
5A909550	DRIVING PULLEY/G(Z=24,40)	6
5A909560	PAPER EXIT PULLEY/B(Z=40,52,26)	6
5A909570	COLLAR/A	6, 8
5A909580	PAPER EXIT SPRING	6
5A909610	PAPER EXIT GUIDE PLATE/MIDDLE ASS'Y	6
5A909620	PAPER EXIT GUIDE STAY/B	6
5A909760	SLIDE SHAFT	7
5A909770	ROLLER	7
5A909790	SLIDE STOPPER/A	7
5A909900	FNS WIRING/7	7, 11
5A909910	TENSION PULLEY	7
5A909920	TENSION PLATE ASS'Y	7
5A909930	UP-DOWN WIRER/R	7
5A909940	MOTOR ASS'Y	7
5A909950	MOTOR MT PLATE	7
5A909970	UP-DOWN GEAR/A(Z=44,21)	7
5A909980	UP-DOWN GEAR/B(Z=52,15)	7
5A909990	MOTOR FIXED PLATE ASS'Y	7
5A910000	UP-DOWN PULLEY	7
5A910010	METAL	7
5A910020	UP-DOWN GEAR/C(Z=30)	7
5A910030	PIN C	7

Part. No.	Description	Fig. No.
5A910040	UP-DOWN SHAFT	7
5A910050	UP-DOWN WIRE/F	7
5A910210	DRIVING PULLEY/B(Z=24,34)	8
5A910220	DRIVING GEAR/B(Z=24)	8
5A910240	SPRING	8
5A910250	TENSION PLATE/4 ASS'Y	8
5A910260	DRIVING PULLEY/C(Z=30,24)	8
5A910280	BELT/D(L=309)	8
5A910290	SOLENOID MT PLATE	8
5A910320	SOLENOID MT PLATE	8
5A910360	PAPER EXIT GEAR(Z=100,20)	8
5A910380	DRIVING PULLEY/D(Z=30,24)	8
5A910400	BELT/C(L=564)	8
5A910420	PULLEY/F	8
5A910430	GEAR/A(Z=27)	8
5A910450	TENSION PLATE/1 ASS'Y	8
5A910460	IDLER PULLEY/A(Z=27,26)	8
5A910470	PULLEY(Z=24,30)	8
5A910480	TENSION PLATE/2 ASS'Y	8
5A910490	BELT/I(L=234)	8
5A910510	TENSION ROLLER	8
5A910520	TENSION PLATE/5 ASS'Y	8
5A910530	TENSION ROLLER	8
5A910640	REGULATION PLATE/REAR ASS'Y	9
5A910650	REGULATION PLATE/FRONT ASS'Y	9
5A910670	GUIDE PLATE/MIDDLE	9
5A910700	DRIVING SHAFT	9
5A910710	DRIVING PULLEY/F(Z=43,18)	9
5A910720	BELT DETECTING GEAR(Z=102)	9
5A910730	BELT DETECTING SCREW	9
5A910740	BOTTOM PLATE ASS'Y	9
5A910750	ROCKING BLOCK ASS'Y	9
5A910760	BELT HOLDER PLATE	9
5A910770	SLIDE SHAFT	9
5A910790	BELT HOLDER	9
5A910800	PAPER EXIT BELT(L=518,16)	9
5A910810	BELT DRIVING PULLEY(Z=18)	9
5A910820	REGULATION GEAR/S(Z=55,28)	9, 10
5A910830	BELT/A(L=752)	9, 10
5A910840	BELT HOLDER/B	9, 10
5A910850	IDLER PULLEY(Z=28)	9, 10
5A910860	TENSION PLATE ASS'Y	9, 10
5A910870	FNS CORRECTION MOTOR	9, 10
5A910880	FNS WIRING/3	9, 11
5A910940	CONVEYANCE GUIDE PLATE/A	9
5A910950	CONVEYANCE GUIDE PLATE/B	9
5A910960	TENSION PLATE/A	9
5A910970	DRIVEN SHAFT	9
5A910980	DRIVING PULLEY/E(Z=40)	9
5A910990	BELT/F(L=201)	9
5A911010	TONER MOTOR	9
5A911020	MOUNT PLATE	9
5A911040	BELT HOLDER/B	9
5A911050	ENTRANCE GUIDE PULLEY/A	9
5A911060	DRIVING ROLLER	9
5A911070	BELT DRIVEN SHAFT	9
5A911080	ENTRANCE GUIDE PULLEY/B(Z=31)	9
5A911090	GUIDE BELT	9
5A911100	BELT/H(L=116)	9
5A911110	PAPER CONVEYANCE RUBBER	9
5A911120	AUX ROLLER	9
5A911140	OSCILLATE PLATE ASS'Y	9
5A911150	OSCILLATE PULLEY(Z=20)	9
5A911160	PRESSURE PLATE	9
5A911170	OSCILLATE ROLLER(Z=20)	9
5A911180	BELT/J(L=159)	9
5A911210	CONVEYANCE PRESSURE PART	9
5A911220	CONVEYANCE AUX COLLAR	9

Part. No.	Description	Fig. No.
5A911230	CONVEYANCE AUX SHEET	9
5A911350	FULCRUM SHAFT	10
5A911370	FNS WIRING/F	10, 11
5A911390	DRIVING BOARD ASS'Y	10
5A911400	STAPLE ROTARY GEAR(Z=100)	10
5A911410	MOTOR ASS'Y	10
5A911440	DRIVING BOARD ASS'Y	10
5A911450	COVER	10
5A911470	STAPLE PLATE ASS'Y	10
5A911480	TENSION SPRING	10
5A911500	STAPLE DRIVING GEAR(Z=51,21)	10
5A911510	PS BLOCK	10
5A911520	RELEASE SPRING	10
5A911530	RELEASE SHAFT	10
5A911580	SHAFT RAIL	10
5A911590	CAM LEVER	10
5A911600	FULCRUM SHAFT	10
5A911610	GUIDE BLOCK	10
5A911630	MT PLATE ASS'Y	10
5A911640	FNS WIRING/A	10, 11
5A911650	SHAFT HOLDER	10
5A911660	ROTARY DISK	10
5A911670	SPRING	10
5A911680	PAPER STOPPER	10
5A911690	FIXED BLOCK	10
5A911700	BELT FIXED PLATE	10
5A911710	FULCLUM PLATE	10
5A911720	GUIDE PLATE	10
5A911730	STAPLE GUIDE BLOCK	10
5A911740	STAPLER	10
5A911750	CARTRIDGE CASE	10
5A911760	STAPLES	10
5A911770	STAPLE COVER	10
5A911780	ROTARY DISK/B	10
5A911790	PS PIN	10
5A911800	IDLER SHAFT	10
5A911810	STAPLE MT PLATE	10
5A911820	GUIDE SHEET	10
5A911840	STOPPER/A	10
5A911850	STOPPER/B:FOR REAR SIDE STAPLER	10
5A912030	FNS WIRING/G	11
5A912040	MAIN WIRING	11
5A912050	FNS WIRING/H	11
5A912060	FNS WIRING/I	11
5A912070	CONVEYANCE MOTOR/2	8
5A912080	CROSS RECESSED PAN HEAD SCREW SEMS II M3X4	1, 3, 7
5A912090	CROSS RECESSED PAN HEAD SCREW SEMS II M3X6	2, 10
5A912100	CROSS RECESSED PAN HEAD SCREW SEMS II M4X8	1
5A912110	BIND SCREW M2X10	1
5A912120	BIND SCREW	8
5A912130	BIND SCREW M3.6X4	3, 10
5A912140	BIND SCREW M3X6	1
5A912150	BIND SCREW M5X8	1
5A912160	CROSS RECESSED PAN HEAD SCREW M3X16	1
5A912170	CROSS RECESSED PAN HEAD SCREW M4X14	4, 5, 6, 9
5A912180	CROSS RECESSED COUNTER SUNK TAPPING SCREW M4X10	2
5A912190	HEXAGON HEADED BOLT	1
5A912200	HEXAGON NUT (A)	1
5A912210	GRIP RING 6	3
5A912220	SPRING WASHER 2	1
5A912250	NYLON CLAMP	1
5A912260	LOCKING WIRE SADDLE	1, 3
5A912270	LOCKING CIRCUIT BOARD SUUPORT	1
5A912280	PAPER EXIT ASS'Y	6
5A912300	TOP PLATE	2
5A912320	FRONT DOOR	2
5A912340	SIDE COVER/FRONT	2
5A912360	SIDE COVER/UPPER	1

Part. No.	Description	Fig. No.
5A912380	REAR COVER	2
5A912400	SIDE COVER/RIGHT	1
5A912420	SIDE COVER/LEFT	1
5A912440	RELEASE LEVER KNOB	4
5A912450	PAPER EXIT GUIDE STAY	6
5A912470	PAPER EXIT UP-DOWN TRAY	7
5A912490	UP-DOWN STAY	7
5A912510	PAPER EXIT PRESSURE PLATE	2
5A912530	AUX PLATE	7
5A912550	UP-DOWN COVER/F	7
5A912570	UP-DOWN COVER/R	7
5A912590	KNOB	10
5A912600	CAUTION LABEL(MCA)	2
5A912650	LEVER LABEL	10
5BA07010	SENSOR MT PLATE CAULKING	7
5BA07020	STAPLE PAPER EXIT ACTUATOR	7
5BA08000	ACTUATOR	1
5BA08980	HEXAGON SOCKET SCREW(W POINT) M3X6	6, 8, 9

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